MOLYKOTE® DX Paste

Light-colored grease-paste with solid lubricants for assembly and long-term lubrication of metallic components

Features & benefits

- Particularly high load-carrying capacity
- Good water resistance and water washout resistance
- Prevents stick-slip and seizure
- Good corrosion protection
- Excellent protection against galling
- Cleanness

Composition

- Mineral oil
- Lithium soap
- Solid lubricants
- Corrosion inhibitor

Applications

Sliding surfaces and friction contacts exposed to heavy loads, requiring “clean” lubrication, especially at low to medium speeds. Could be used on many friction contacts of electrical and domestic appliances, packaging and office machinery, and precision instruments, as well as in textile and plastics processing machinery.

Description

MOLYKOTE® DX Paste is a grease-paste that reduces friction in low-speed, high-load applications by delivering a combination of white solid lubricants with a mineral oil carrier fluid to the required point of lubrication.

How to use

The contact points should be cleaned, wherever possible. Paste should be applied using a suitable brush. It can be delivered by a grease gun or central lubricating system. Excess lubrication does not harm.

Handling precautions

PRODUCT SAFETY INFORMATION REQUIRED FOR SAFE USE IS NOT INCLUDED IN THIS DOCUMENT. BEFORE HANDLING, READ SAFETY DATA SHEETS AND CONTAINER LABELS FOR SAFE USE, PHYSICAL AND HEALTH HAZARD INFORMATION.

Typical properties

Specification writers: These values are not intended for use in preparing specifications. Please contact your local MOLYKOTE® sales representative prior to writing specifications on this product.

Standard[1]	Test	Unit	Result
	Color		White
Consistency, density, viscosity			
ISO 2137	Unworked penetration	mm/10	285-315
ISO 2811	Density at 20°C (68°F)	g/ml	1.1
DIN 51 562	Base oil viscosity at 40°C (104°F)	mm²/s	110
Temperature			
	Service temperature range	°C	-25 to +125
		°F	-31 to +257
ASTM D1478-80	Low temperature torque test at -20°C (-4°F)[2]		
	Initial break-away torque	Nm	124 x 10^{-3}
	Torque after 20 minutes running time	Nm	63 x 10^{-3}
DIN 51 805	Kestemich method - flow pressure at -20°C (-4°F)	mbar	200
Load-carrying capacity, wear protection			
	Four-ball tester (VKA)		
DIN 51 350 pt.4	Weld load	N	4,800
DIN 51 350 pt.5	Wear scar under 800 N load	mm	0.77
	Almen-Wieland machine OK load	N	20,000
	Frictional force	N	1,560
Coefficient of friction			
	Press-fit test μ =		0.10, no chatter
Resistance			
DIN 51 807 pt.1	Water resistance, static evaluation step		2-90
DIN 51 808	Oxidation resistance, pressure drop after 100 h, 99°C (210°F)	bar	0.8

[1]ISO: International Standardization Organization. DIN: Deutsche Industrie Norm. ASTM: American Society for Testing and Materials.
[2]Calculated viscosity value of base oil mixture.

Continued on next page

Typical properties (continued)

Standard[1]	Test	Unit	Result
Corrosion protection			
DIN 51 802	SKF-Emcor method		
	Degree of corrosion		2-3
Deyber	Fretting corrosion		>36 x10^6
Oil separation			
DIN 51 817	Oil separation, standard test	%	3.8

[1]ISO: International Standardization Organization. DIN: Deutsche Industrie Norm. ASTM: American Society for Testing and Materials.
[2]Calculated viscosity value of base oil mixture.

Usable life and storage

When stored between 0-40°C (32-104°F) in the original, unopened containers, MOLYKOTE® DX Paste has a usable life of
60 months from the date of production.

Packaging

This product is available in different standard container sizes. Detailed container size information should be obtained from your nearest MOLYKOTE® sales office or MOLYKOTE® distributor.